

Work Order ID 74152



Page 1

Monday, September 26, 2011 10:15:42 AM

Item ID: D4407-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Bar

Start Date: 9/26/2011 Start Qty: 8.00



Cust Item ID:

Required Date: 10/7/2011 Req'd Qty: 8.00



Customer:

Reference:

Run Start



Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

In
Stamp

Draw Nbr

Revision Nbr

D4407

A

100

0.00



Mill Conv

Memo

0.00

11/10/11

8

Conventional Milling Machine

1-mill as per Dwg D4407

2-Deburr if necessary

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Scholz

(X8)

Quality Control

150

Identify as per dwg & Stock Location: *W/A*

0.00



Packaging

Memo

0.00

11-10-19 (X8)

Packaging

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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NOTE: Date & initial all entries

Work Order ID 74152

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Page 2

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Cust Item ID:

Required Date: 10/7/2011 Req'd Qty: 8.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsps
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/10/2011

11/10/2011
(4)

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NOTE: Date & initial all entries

Picklist Print

Monday, September 26, 2011 10:15:40 AM

Page 1

Work Order ID: 74152

Parent Item: D4407-3

Parent Item Name: Bar



Start Date: 9/26/2011

Required Date: 10/7/2011

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP revA 11.06.06 new issue EC verified by:DD

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| M304B0.250x0.500 | | Purchased | No | | | 100 | f | 205.3147 | 4.8 | 40.42105 | | | |



304 BAR .250 x .500



Location

Loc Qty

Loc Code

MAT006

109.3

116148

78

117842

31.3

MAT050

96.0147

117176

96.0147

119159

41. ~~10~~ 11/10/11

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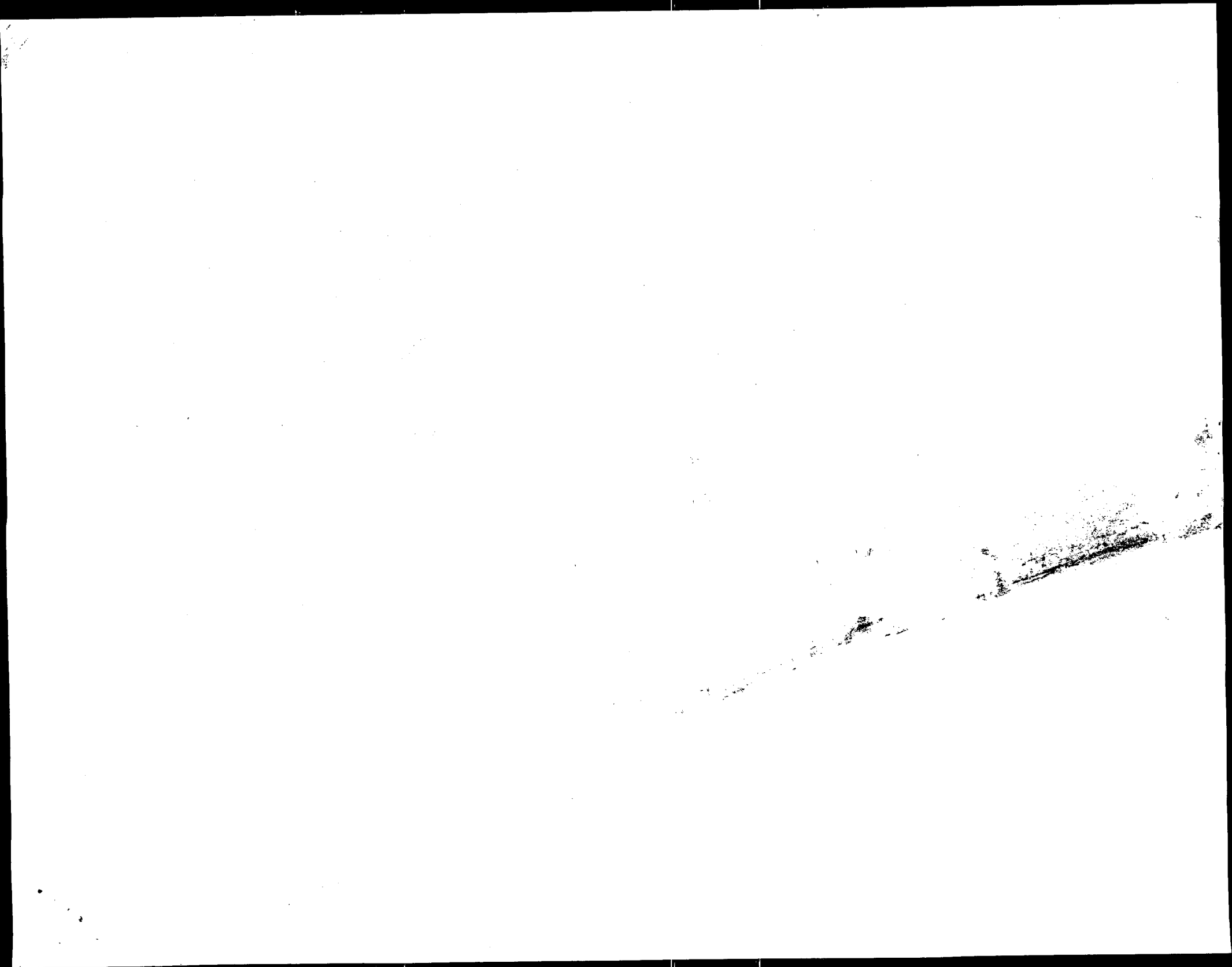
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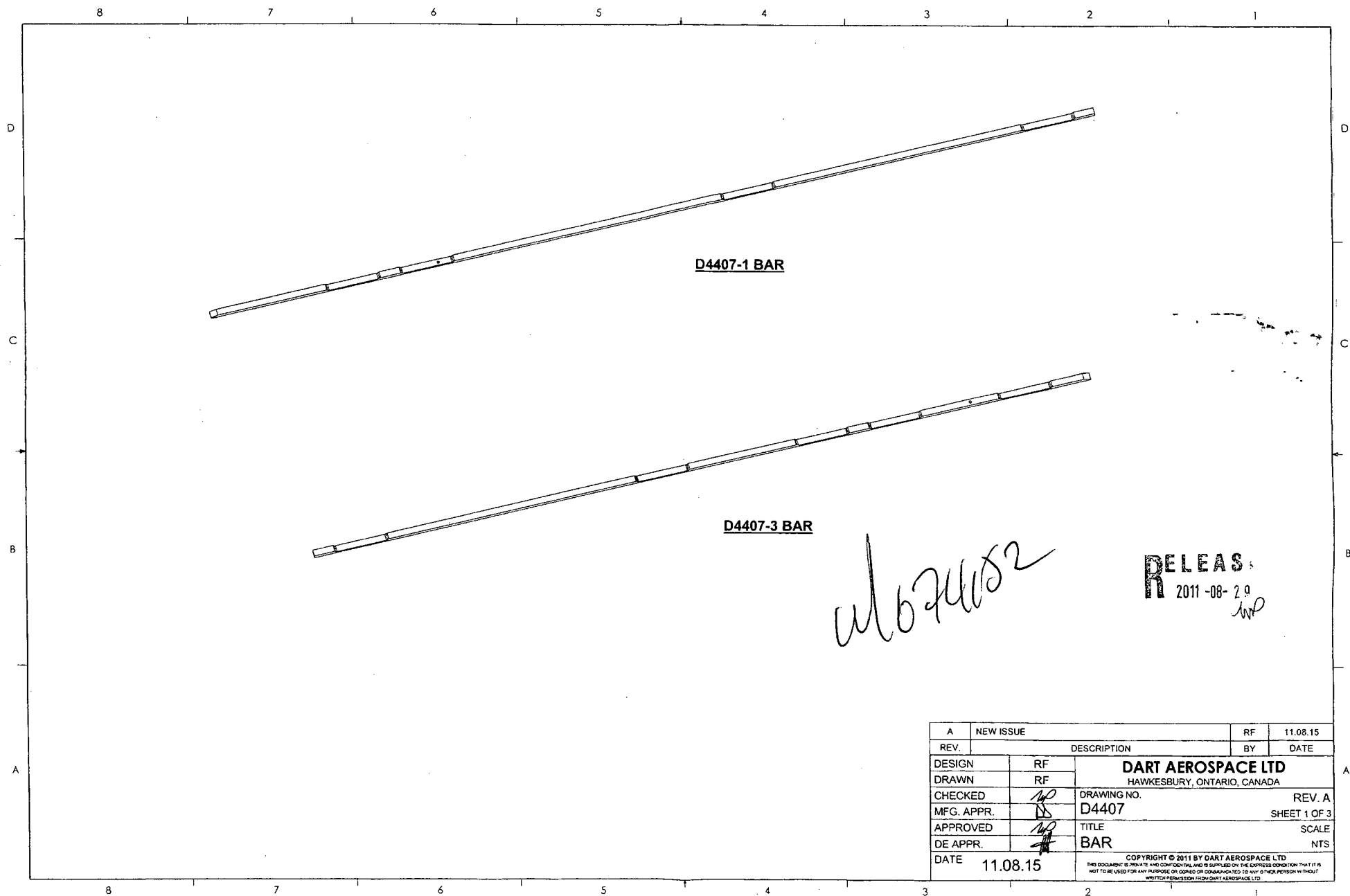
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NOTE: Date & initial all entries





RELEASE
 R 2011-08-29
WNP

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|------------|-------------|---|--------------|
| A | NEW ISSUE | RF | 11.08.15 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | RF | DART AEROSPACE LTD | |
| DRAWN | RF | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | <i>WNP</i> | DRAWING NO. | REV. A |
| MFG. APPR. | <i>WNP</i> | D4407 | SHEET 1 OF 3 |
| APPROVED | <i>WNP</i> | TITLE | SCALE |
| DE APPR. | <i>WNP</i> | BAR | NTS |
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Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

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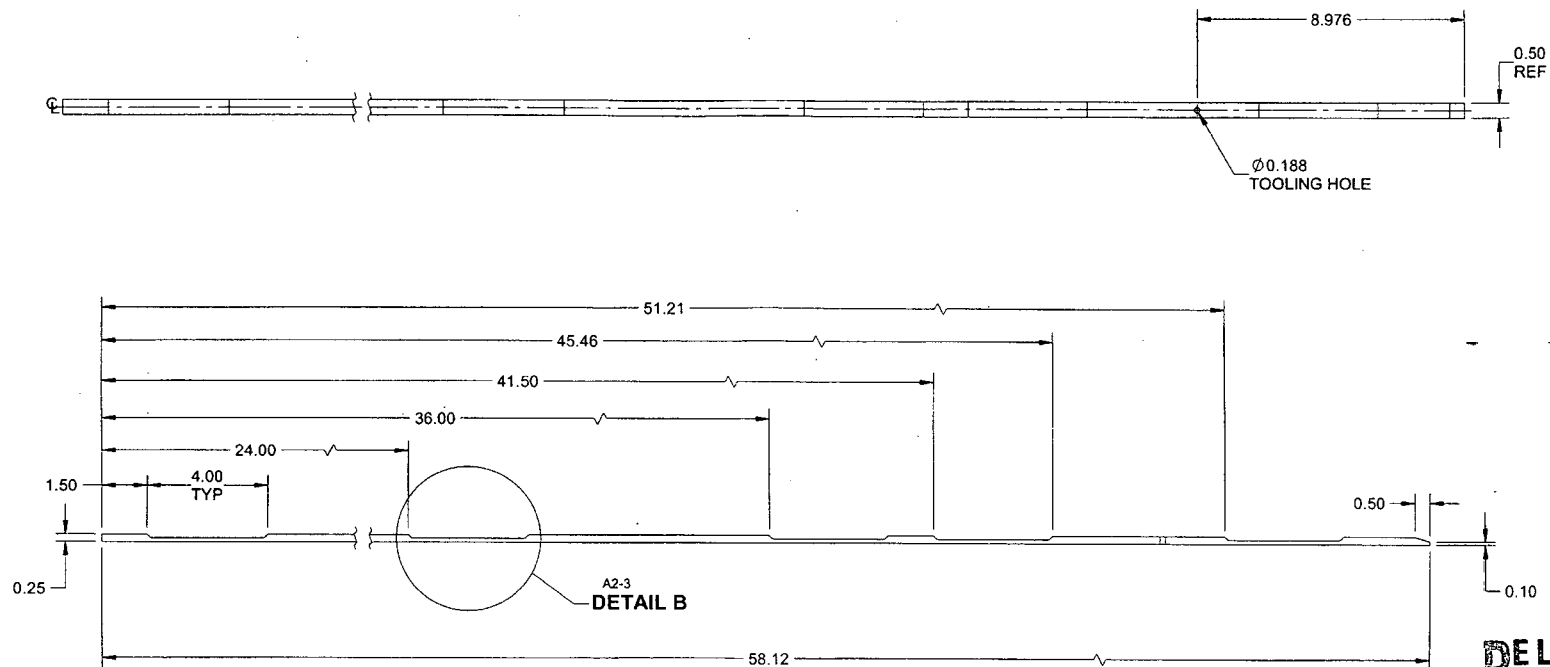
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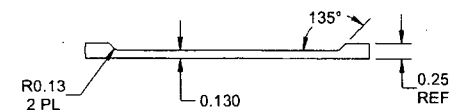
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NOTE: Date & initial all entries



D4407-3 BAR



DETAIL B
TYP. SCALE 2X

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL, 0.250 x 0.500 BAR
PER ASTM A276 OR ASTM 240
REF. DART SPEC. M304B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: = 1.76 lbs

| | | | |
|------------|--------------------|--|--------------|
| DESIGN | RF | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | RF | | |
| CHECKED | <i>[Signature]</i> | DRAWING NO. | REV. A |
| MFG. APPR. | <i>[Signature]</i> | D4407 | SHEET 3 OF 3 |
| APPROVED | <i>[Signature]</i> | TITLE | SCALE |
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2011-08-29
[Signature]

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